

## DMBS 16-25 SEMI-AUTOMATIC COILER



### Features & Specifications

Pipe Diameter:	16-32 mm (32mm max thickness of 1.5mm)
Coiling Speed:	100 m/min max line speed
Min - Max Coil Inside Dia:	350 - 700 mm
Coil Width (Min - Max):	75 - 420 mm (easy slide adjustment and position lock)
Max Coil OD:	1250 mm
Guide System:	Servo Motor B&R
Control System:	PLC HMI B&R
No of Coiling Station:	2 (6 Flaps per station)
Flap Open/Close:	Pneumatic
Drivers of the Motors:	ABB - SIEMENS - LENZE With Torque Control
Position:	Right to Left
Installed Power:	3 Kw
Door Safety:	Micro-Switch
Central Coil ID adjustment:	Optional
Coil Latching Arm (for post cutting):	Optional
Light Barrier Safety Screen (no doors):	Optional
Cutting Unit:	Optional